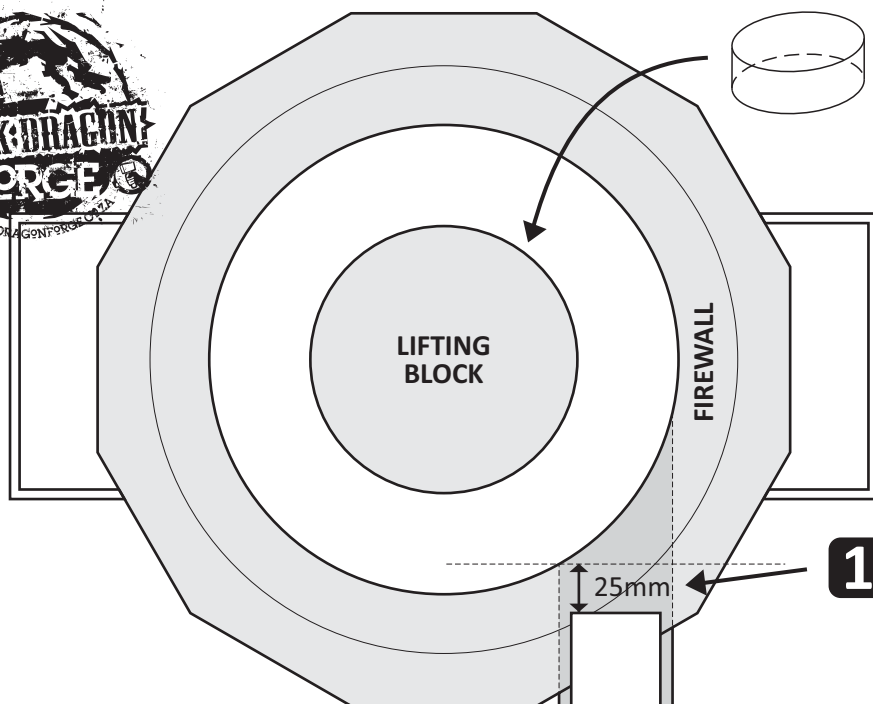


**LIFTING BLOCK:**

The lifting block is placed under the crucible to ensure even heating.

**IMPORTANT:**

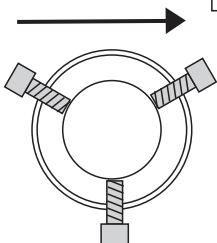
Never start the system with the Lid in place. Light first, then close the lid.

1

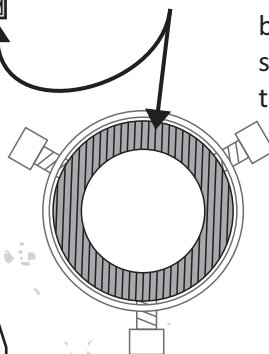
Insert the burner as shown, ensuring the end of the burner is recessed 25mm inside the firewall.

2

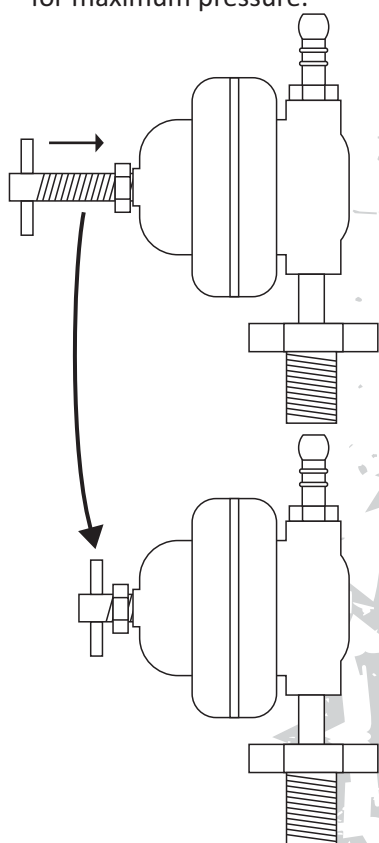
Secure the burner in position by installing the 6 locking bolts provided.

**3**

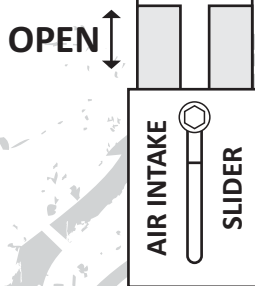
Install the insulating wool to fill the gap between the burner and turret. No air should enter the furnace through this gap.

**5**

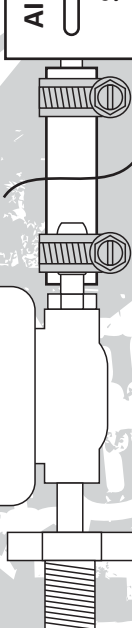
Turn the brass T-Bar clockwise as far down into the LPG regulator as possible for maximum pressure.

**4**

Open the air intake / slider on the burner all the way, and lock it in position.

**6**

Heat the LPG hose in boiling water and then attach it to the burner and regulator, ensuring the hose is fully compressed by the hose clamps.



www.blackdragonforge.com

**Black Dragon Forge
Home Foundry
Smelting Furnace**

SETUP GUIDE

For setup support, please WhatsApp 083 451 3105